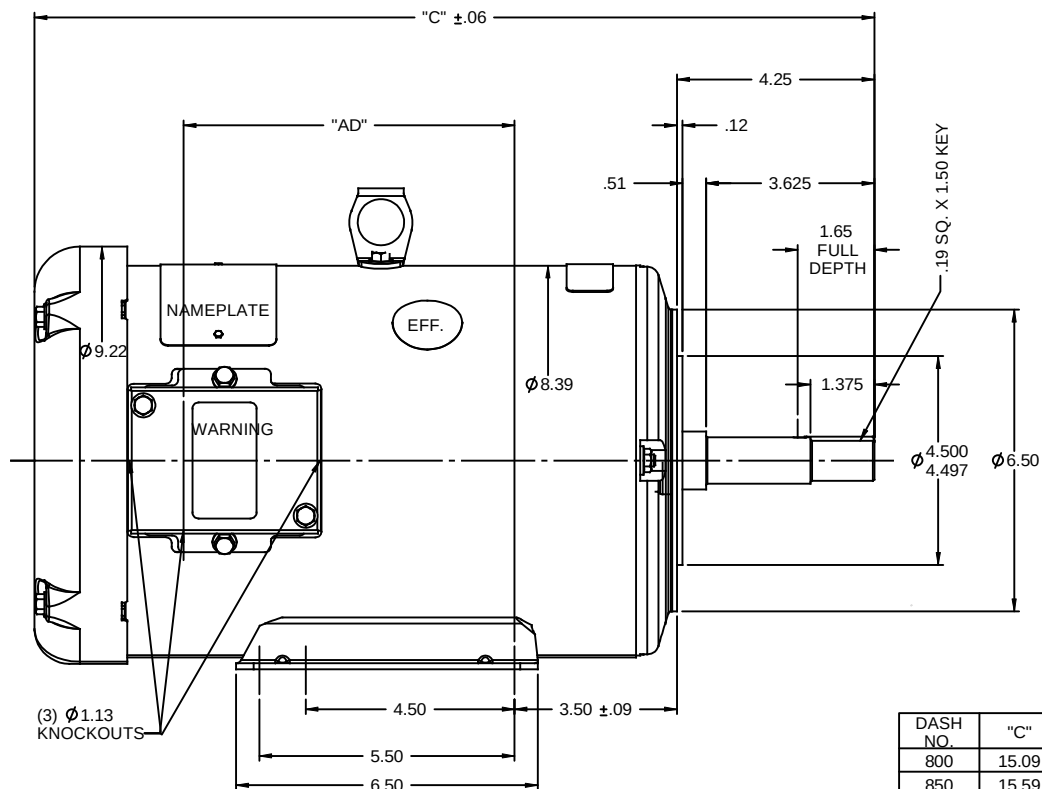
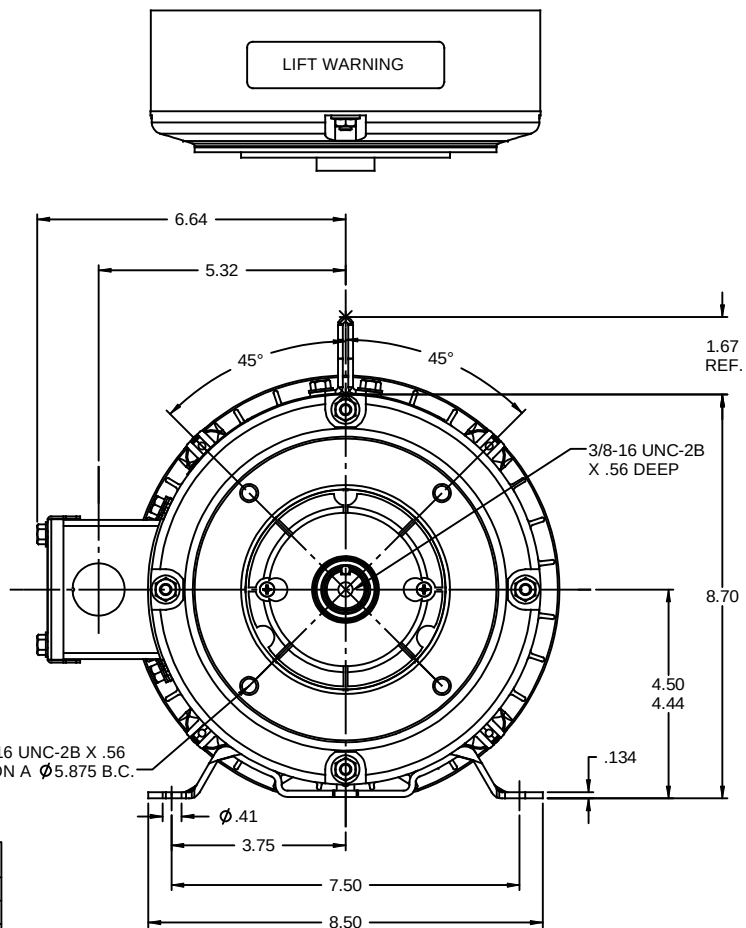


DASH NO.	"C"	"AD"
800	15.09	4.13
850	15.59	4.63
900	16.09	5.13
950	16.59	5.63
1000	17.09	6.13
1050	17.59	6.63
1100	18.09	7.13
1150	18.59	7.63

(4) 3/8-16 UNC-2B X .56 DEEP ON A Ø5.875 B.C.



GASKETS THROUGHOUT
MAXIMUM FACE RUNOUT TO BE .004 T.I.R.
MAXIMUM PILOT ECCENTRICITY TO BE .004 T.I.R.
PERMISSIBLE SHAFT RUNOUT TO BE .002 T.I.R.

		TOLERANCES UNLESS SPECIFIED		DRAWN PG 9/15/97	
		DEC	INCHES	CHK	RK 9/15/97
		X	±.1	APPR	
		XX	±.03	TITLE	OUTLINE - 180JM FRAME
		XXX	±.005	REF	035199
- UPDATED & REDRAWN ON SOLIDWORKS		XX	XXX ±.0005	MAT'L	FMF
LST 12/8/2009		CHK	ANG ±1/2°	FINISH	
REVISION		BY & DATE	RFP	PREV	
THIRD ANGLE PROJECTION		SIZE	DRAWING NO	PAGE	OF
		B	035357		
		REV			